

Date: Monday, 05/01/2009 9:50:28 AM
 User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BUSHING
Job Number	: 44358		
Estimate Number	: 13638		
P.O. Number	:	Part Number	: AS3509257
This Issue	: 05/01/2009 S.O. No. :	Drawing Number	: AS350-9257 REV 0
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 05/01/2009 Type : MACHINED PARTS	Drawing Revision	: 0
Previous Run	: 43102	Material	:
Written By	:	Due Date	: 12/01/2009 Qty: 10 Um: Each
Checked & Approved By	: <u>JLD 08.01.05</u>		
Comment	: Est Rev:A New Issue 08-10-30 JLM Verified By:EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M4130NR0375	4130 steel RD bar .375"
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M4130NT0375 x .085" WALL 08.01.08.
This batch only.



Comment: Qty.: 0.0604 f(s)/Unit Total: 0.6038 f(s)

4130 steel RD bar .375"

Batch: ~~M103433~~ 108059

2.0	LATHE CONV.	CONVENTIONAL LATHE
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Comment: CONVENTIONAL LATHE

Turn as per Dwg AS350-9257

SA 08/01/08

(12)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SA 09/01/08

(10)

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

JLD 09/01/09

(10)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 57277

EC 09/01/09 (10)

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 05/01/2009 9:50:28 AM
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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 44358

Part Number: AS3509257

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/01/14

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF

09-01-13

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

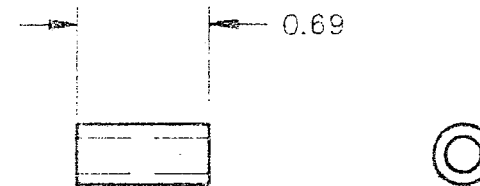
NOTE: Date & initial all entries

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PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC.	STOCK SIZE
AS350-92-57	57	BUSHING	4130 COND. N RND. TUBE	MIL-T-6736	5/16" O.D. X 0.063 W X 11/16" LG.



57 BUSHING

o/p 44358

CANADA
DEPARTMENT OF TRANSPORT
AERONAUTICAL ENGINEERING
DIVISION
8 JAN 1993
APPROVED
BY *[Signature]*
APPROVAL NO. 5493-1 ISS. 1

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ON:
DECIMALS ANGLES
X.XXX ±0.010 ±1/2°
X.XX ±0.03
X.X ±0.1

APPROVALS		DATE	AERO DESIGN LTD. 1055 McTAVISH ROAD N.E. CALGARY, ALBERTA T2E 7G8 EAGLE COPTERS LTD. 525 McTAVISH RD. N. E. CALGARY, ALBERTA T2E 7G8 AS350 & AS355 CARGO BASKET BUSHING	
DRAWN: E. BURGOIN		10 DEC 92		
CHECKED:				
STRESS:				
FLIGHT TEST:			AS350-9257	
SCALE 1:1				
SHEET 1 OF 1				
SIZE B	DWG. NO.	REV. 0		

